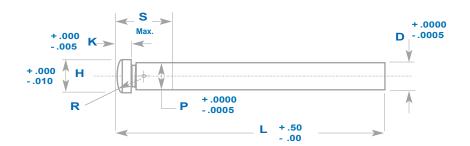


- · SPHERICAL RADIUS ON HEAD allows installation without extra machining on the head
- · Precision ground shanks provide the press fit necessary for secure installation
- Smooth surface with non-galling surface treatment eliminates wear
- · Made from High Tinsel Strength Steel and treated for Lubricity



Diameter	Step Diameter	Head Diameter	Head Thickness	Head Radius	Overall Length	Step Length	Catalog Number
D	Р	н	K	R	L	s	
.3740	.3765	.500	.250	3/8"	6.00	7/8	AP03706
.3740					10.00	1-3/8	AP03710
.4990	.5015	.625	.250	1/2"	6.00	7/8	AP05006
.4990					10.00	1-3/8	AP05010
.6240	6265	.6265 .750 .250 5/8" <u>6.00</u> 10.00	6.00	7/8	AP06306		
.0240	.0205		.250	3/6	10.00	1-3/8	AP06310
.7490	.7515	.875	.312	3/4"	10.00	1-3/8	AP07510
.7490					14.00	1-3/8	AP07514

Installation Instructions:

Dia	D*	Α	Т	Н	
		10*	.256		
3/8	*.3765	15*	.264	.562	
		20*	.275		
		10*	.258		
1/2	*.5015	15*	.268	.688	
		20*	.283		
	.6265	10	.260		
5/8		15*	.273	.812	
		20*	.291		
	.7515	10	.324		
3/4		15*	.339	.938	
		20*	.361		

Notes:

* Diameter dimension specified for hole will provide approximately .000 to .001 clearance with the "P" diameter or press fit area of the pins. Moldmaker to adjust "D" diameter hole dimensions to obtain specific fit required.

Cut angle pin to length as required to achieve desired travel on slide. Typically, a spherical radius or cone shape with a spherical radius is machined on end of angle pin (opposite the head)

Spherical radius on head is suitable for angles up to and including 20 Degrees.

